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0.21

0.21

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FILE COVERS 1907 - 11 Oct 2004 VOL 141 ISS 16 FILE LAST UPDATED: 10 Oct 2004 (20041010/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s remov? (4a) oxygen (5a) synthesis gas

1116755 REMOV?

651306 OXYGEN

6358 OXYGENS

655739 OXYGEN

(OXYGEN OR OXYGENS)

1144312 SYNTHESIS

3 SYNTHESISES

62627 SYNTHESES

1179764 SYNTHESIS

(SYNTHESIS OR SYNTHESISES OR SYNTHESES)

1382072 GAS

475804 GASES

1552732 GAS

(GAS OR GASES)

14907 SYNTHESIS GAS

(SYNTHESIS (W) GAS)

20 REMOV? (4A) OXYGEN (5A) SYNTHESIS GAS L1.

=> s ll and fischer tropsch

21999 FISCHER

15 FISCHERS

22011 FISCHER

(FISCHER OR FISCHERS)

7127 TROPSCH

7033 FISCHER TROPSCH

(FISCHER (W) TROPSCH)

L21 L1 AND FISCHER TROPSCH

=> d l1 ibib ab

ANSWER 1 OF 20 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER: 2003:633289 CAPLUS

DOCUMENT NUMBER:

139:152079

TITLE:

Selective removal of oxygen from syngas in production

of liquid hydrocarbons

INVENTOR(S):

Wang, Daxiang; Wright, Harold A.; Ortego, Beatrice C.;

Trinh, Sinh H.; Espinoza, Rafael L.

PATENT ASSIGNEE(S):

Conoco Inc., USA; Conocophillips Co.

SOURCE:

U.S. Pat. Appl. Publ., 27 pp.

CODEN: USXXCO

DOCUMENT TYPE:

Patent

T AMOUNT OF

English

LANGUAGE:

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

DATE
. 20020815
20040412
P 20020131
P 20020131
A3 20020815
Τ

 $\ensuremath{\mathtt{AB}}$ The present invention is an improvement in the preparation of liquid hydrocarbons

from natural gas/methane, O and/or steam. In particular, the present invention relates to processes for the production of synthesis gas, reducing the O concentration from the synthesis gas, and the production of liquid hydrocarbons

using the O reduced synthesis gas as a feedstock. More particularly, the present invention described herein identifies catalyst compns., apparatus and methods of using such catalysts and apparatus for preparing liquid hydrocarbons via

O reduced synthesis gas all in accordance with the present invention.

REFERENCE COUNT: 37 THERE ARE 37 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d his

(FILE 'HOME' ENTERED AT 15:00:27 ON 11 OCT 2004)

FILE 'CAPLUS' ENTERED AT 15:00:37 ON 11 OCT 2004
L1 20 S REMOV? (4A) OXYGEN (5A) SYNTHESIS GAS
L2 1 S L1 AND FISCHER TROPSCH

=> s l1 not l2

L3 19 L1 NOT L2

=> s 13 and hydrocarbon synthesis

310822 HYDROCARBON

310348 HYDROCARBONS

478120 HYDROCARBON

(HYDROCARBON OR HYDROCARBONS)

1144312 SYNTHESIS

3 SYNTHESISES

62627 SYNTHESES

1179764 SYNTHESIS

(SYNTHESIS OR SYNTHESISES OR SYNTHESES)

1950 HYDROCARBON SYNTHESIS

(HYDROCARBON (W) SYNTHESIS)

L4 0 L3 AND HYDROCARBON SYNTHESIS

=> s 13 and first synthesis gas

925301 FIRST

57 FIRSTS

925348 FIRST

(FIRST OR FIRSTS)

1144312 SYNTHESIS

3 SYNTHESISES

62627 SYNTHESES

1179764 SYNTHESIS

(SYNTHESIS OR SYNTHESISES OR SYNTHESES)

1382072 GAS

475804 GASES 1552732 GAS

(GAS OR GASES)

8 FIRST SYNTHESIS GAS

(FIRST (W) SYNTHESIS (W) GAS)

L5 0 L3 AND FIRST SYNTHESIS GAS

=> s 13 and hydrocarbon? product?

479998 HYDROCARBON?

2531599 PRODUCT?

2216 HYDROCARBON? PRODUCT?

(HYDROCARBON? (W) PRODUCT?)

L6 0 L3 AND HYDROCARBON? PRODUCT?

=> s 13 and hydrocarbon

310822 HYDROCARBON 310348 HYDROCARBONS 478120 HYDROCARBON

(HYDROCARBON OR HYDROCARBONS)

L7 2 L3 AND HYDROCARBON

=> d 17 ibib ab 1-2

L7 ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1986:21841 CAPLUS

DOCUMENT NUMBER:

104:21841

TITLE:

Purification of carbon monoxide by oxidation and

adsorption

INVENTOR(S):

Nishizawa, Yasuo; Takeuchi, Masami

PATENT ASSIGNEE(S):

Kansai Coke and Chemicals Co., Ltd., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 5 pp. CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
		 		
JP 60190495	A2	19850927	JP 1984-45994	19840310
JP 63060080	B4	19881122		

PRIORITY APPLN. INFO.: JP 1984-45994 19840310

CO, containing small amts. of O, for production of synthesis gas is purified by catalytic oxidation of CO over partially reduced 20-40:60-80 (weight%) CuO-ZnO followed by removal of CO2, moisture, S compds., or hydrocarbons over active carbon (pore diameter 14-30 Å) or its mixts. with zeolite and/or Al2O3 by pressure-swing adsorption at <230°. Thus, a gas mixture of 84.5:15.0:0.5 (volume%) CO-N-O was passed over partially reduced 80:20 (weight%) ZnO-CuO at 50,000 h-1, 100°, and 9 kg/cm2 to remove O and then over active carbon (average pore diameter 17 Å) at 500 h-1 and 9 kg/cm2 to remove CO2.

L7 ANSWER 2 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1960:30989 CAPLUS

DOCUMENT NUMBER:

54:30989 54:6049e-h

ORIGINAL REFERENCE NO.: TITLE:

Gas purification for ammonia synthesis

AUTHOR(S):

Guntermann, Wilhelm

SOURCE:

GWF, das Gas- und Wasserfach (1959), 100, 1225-9

CODEN: GAWFAN; ISSN: 0367-3839

DOCUMENT TYPE:

Journal

LANGUAGE:

Unavailable

AB When synthesis gas is made from oils with high S content, considerable amts. of organic S compds., especially COS, must be removed. Any O must be removed

from the gas to avoid later S formation, and the gas is then passed over activated Al203 at 100-20° to convert COS to H2S in the presence of H2O. H2S is then removed by the Alkazid process, which was chosen because the gas is free from HCN and SO2 and because the process selectively removes H2S. The gas is then mixed with steam and passed through the CO converter. The amount of steam increases sharply with reduction in final CO content. Heat exchangers are used to minimize the amount of heat required to bring the gas-steam mixture to the conversion temperature and to reduce the amount of makeup steam required. After cooling, any remaining H2S is removed in a dry purifying tower. CO2 is then scrubbed from the gas by the Giammarco-Vetrocoke process in which a pressure of only 5 atmospheric is used, but the gas leaving the plant has a CO2 content of only 0.3%. This plant uses an activated alkali solution, containing As203 as the activator.

This

L10

solution is regenerated by heating and by passing air through it in a special tower.

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=> s purif? synthesis gas (3a) free (2a) oxygen
        747155 PURIF?
       1144312 SYNTHESIS
             3 SYNTHESISES
         62627 SYNTHESES
       1179764 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382072 GAS
        475804 GASES
       1552732 GAS
                  (GAS OR GASES)
            69 PURIF? SYNTHESIS GAS
                  (PURIF? (W) SYNTHESIS (W) GAS)
       1163441 FREE
           576 FREES
       1163926 FREE
                  (FREE OR FREES)
        651306 OXYGEN
          6358 OXYGENS
        655739 OXYGEN
                  (OXYGEN OR OXYGENS)
L8
             O PURIF? SYNTHESIS GAS (3A) FREE (2A) OXYGEN
=> s synthesis gas (3a) purif?
       1144312 SYNTHESIS
             3 SYNTHESISES
         62627 SYNTHESES
       1179764 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382072 GAS
        475804 GASES
       1552732 GAS
                  (GAS OR GASES)
         14907 SYNTHESIS GAS
                  (SYNTHESIS (W) GAS)
        747155 PURIF?
1.9
           474 SYNTHESIS GAS (3A) PURIF?
=> s 19 and oxygen (3a) remov?
        651306 OXYGEN
          6358 OXYGENS
        655739 OXYGEN
                  (OXYGEN OR OXYGENS)
       1116755 REMOV?
         10522 OXYGEN (3A) REMOV?
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14 L9 AND OXYGEN (3A) REMOV?

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=> s 110 and (fischer tropsch or hydrocarbon synthesis)
         21999 FISCHER
           15 FISCHERS
         22011 FISCHER
                 (FISCHER OR FISCHERS)
          7127 TROPSCH
          7033 FISCHER TROPSCH
                 (FISCHER (W) TROPSCH)
        310822 HYDROCARBON
        310348 HYDROCARBONS
        478120 HYDROCARBON
                 (HYDROCARBON OR HYDROCARBONS)
       1144312 SYNTHESIS
             3 SYNTHESISES
         62627 SYNTHESES
       1179764 SYNTHESIS
                 (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
          1950 HYDROCARBON SYNTHESIS
                 (HYDROCARBON (W) SYNTHESIS)
             0 L10 AND (FISCHER TROPSCH OR HYDROCARBON SYNTHESIS)
L11
=> s 110 and liquid hydrocarbon?
        662142 LIQUID
        120553 LIQUIDS
        753384 LIQUID
                 (LIQUID OR LIQUIDS)
        915802 LIQ
         87406 LIQS
        949755 LIQ
                 (LIQ OR LIQS)
       1321693 LIQUID
                 (LIQUID OR LIQ)
        479998 HYDROCARBON?
         10087 LIQUID HYDROCARBON?
                 (LIQUID(W) HYDROCARBON?)
L12
             0 L10 AND LIQUID HYDROCARBON?
=> d l10 ibib ab 1-5
L10 ANSWER 1 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN
ACCESSION NUMBER:
                         2001:207895 CAPLUS
DOCUMENT NUMBER:
                         134:239738
TITLE:
                         Removal of carbon dioxide from gases by using an
                         activated alumina adsorbent
                         Monereau, Christian
INVENTOR(S):
                         Air Liquide SA pour l'Etude et l'Exploitation des
PATENT ASSIGNEE(S):
                         Procedes Georges Claude, Fr.
SOURCE:
                         Eur. Pat. Appl., 10 pp.
                         CODEN: EPXXDW
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         French
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                         KIND
                                            APPLICATION NO.
                                                                   DATE
     PATENT NO.
                               DATE
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                                -----
                                            ______
                         _ - - -
     EP 1084743
                         A1
                                20010321
                                            EP 2000-401997
                                                                   20000711
     EP 1084743
                         В1
                                20021113
         R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
             IE, SI, LT, LV, FI, RO
     FR 2798304
                         A1
                                20010316
                                            FR 1999-11425
                                                                   19990913
     FR 2798304
                         В1
                                20011109
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20021115

AT 227601

AT 2000-401997

20000711

US 6379430 B1 20020430 US 2000-629700 20000731 JP 2001104737 A2 20010417 JP 2000-276452 20000912 PRIORITY APPLN. INFO.: FR 1999-11425 A 19990913

AB A gas containing CO2 and impurities (e.g., H2O, NOx, hydrocarbons, chlorinated hydrocarbons) is purified by adsorption (e.g., thermal-swing adsorption, pressure-swing adsorption) on an adsorbent containing activated Al2O3. The adsorbent has a surface area of 200-299 m2/g and contains Al2O3 ≥80 (preferably ≥92), SiO2 0.0001-3, Fe2O3 <1, and ≥1 alkali

metal or alkaline earth metal oxide (e.g., Na20, K20) 0.001-7.25%. The system is suitable for air purification prior to cryogenic distillation in production of N2, O2,

and/or Ar and for purifn. of synthesis gas

prior to cryogenic distillation in production of H2 and/or CO.

REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L10 ANSWER 2 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1993:411738 CAPLUS

DOCUMENT NUMBER:

CORPORATE SOURCE:

119:11738

TITLE:

Lowering the content of iron and nickel carbonyls in generator gas by increasing the temperature in the

reactor for hydrolysis of carbonyl sulfide

AUTHOR(S):

Loukota, Jiri; Kubicka, Rudolf Chem. Zavody, Litvinov, Czech.

SOURCE:

Chemicky Prumysl (1993), 43(2), 43-5

CODEN: CHPUA4; ISSN: 0009-2789

DOCUMENT TYPE:

LANGUAGE:

Journal Czech

AB Removal of trace amts. of Fe(CO)5 and Ni(CO)4 from synthetic gas, produced by partial oxidation of petroleum refining residues and used mainly for H manufacture, was investigated. After desulfurization, the synthesis gas is saturated with steam and passed through a reactor filled with a Co-Mo/Al2O3 catalyst and a reactor filled with AC2O3 to remove residual O, hydrolyze COS, and decompose Fe(CO)5 and Ni(CO)4. When temperature in the hydrolysis

was increased from 150 to 200°, removal of Fe(CO)5 was increased by 85% but removal of Ni(CO)4 was increased only by 25%. However, amount of deposits in the downstream high-temperature conversion equipment was decreased by .apprx.70%.

L10 ANSWER 3 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1993:178249 CAPLUS

DOCUMENT NUMBER:

118:178249

TITLE:

Operating experience of gas purification system of

Heavy Water Plant Talcher

AUTHOR(S):

Bhattacharya, R.; Mohanty, P. R.; Pandey, B. L.

CORPORATE SOURCE:

Heavy Water Plant Talcher, India

SOURCE:

Natl. Symp. Comm. Oper. Exper. Heavy Water Plants Assoc. Chem. Ind. (1992), paper 1.11, 11 pp... Bhabha

At. Res. Cent.: Bombay, India.

CODEN: 58WEA5

DOCUMENT TYPE:

Conference

LANGUAGE:

English

The operating experience at Heavy Water Plant Talcher shows that the purification system was performed satisfactorily even with levels of impurities as much as 15 to 20 ppm of oxygen and carbon monoxide. The system could, however, not be tested at designed gas throughput and on a sustained basis. However, increase in gas throughput up to the design value is not expected to pose any problem on the performance of the purification system. From the experience gained at Heavy Water Plant Talcher and limitations identified, a reliable system can be designed which will ensure trouble free operation of the down stream sections of all Heavy Water Plants.

ACCESSION NUMBER:

1986:21841 CAPLUS

DOCUMENT NUMBER:

104:21841

TITLE:

Purification of carbon monoxide by oxidation and

adsorption

INVENTOR(S):

Nishizawa, Yasuo; Takeuchi, Masami

PATENT ASSIGNEE(S):

Kansai Coke and Chemicals Co., Ltd., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 5 pp.

CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 60190495	A2	19850927	JP 1984-45994	19840310
JP 63060080	B4	19881122		

PRIORITY APPLN. INFO.:

JP 1984-45994

19840310

CO, containing small amts. of O, for production of synthesis gas is purified by catalytic oxidation of CO over partially reduced 20-40:60-80 (weight%) CuO-ZnO followed by removal of CO2, moisture, S compds., or hydrocarbons over active carbon (pore diameter 14-30 Å) or its mixts. with zeolite and/or Al2O3 by pressure-swing adsorption at <230°. Thus, a gas mixture of 84.5:15.0:0.5 (volume%) CO-N-O was passed over partially reduced 80:20 (weight%) ZnO-CuO at 50,000 h-1, 100°, and 9 kg/cm2 to remove O and then over active carbon (average pore diameter 17 Å) at 500 h-1 and 9 kg/cm2 to remove CO2.

L10 ANSWER 5 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1985:563331 CAPLUS

DOCUMENT NUMBER:

103:163331

TITLE:

Method and apparatus for preventing oxygen

breakthrough in coal gasification

INVENTOR(S):

Richter, Gerhard; Groeschel, Lutz; Klose, Erhard; Burkhardt, Horst; Heynisch, Joachim; Krieg, Peter; Neumann, Berthold; Schmidt, Andrea; Slabik, Johannes;

Wuntschoff, Todor

PATENT ASSIGNEE(S):

VEB Gaskombinat Schwarze Pumpe, Ger. Dem. Rep.

SOURCE:

PRT

Ger. (East), 9 pp.

CODEN: GEXXA8

DOCUMENT TYPE:

Patent

LANGUAGE:

German

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
DD 219791	A1	19850313	DD 1983-257507	19831205
IORITY APPLN. INFO.:			DD 1983-257507	19831205

AB Raw synthesis gas from fixed-bed coal gasification (especially pressurized gasification of brown coal) is passed through a fixed bed or fluidized bed consisting of a fuel (e.g., coal) to remove residual O (remaining from the gasification agent) to prevent explosions. At 400-500°, O is completely converted; the gas can then be subjected to conventional purification

=> d l10 ibib ab 6-14

L10 ANSWER 6 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1980:481017 CAPLUS

DOCUMENT NUMBER:

93:81017

TITLE:

Some preparation problems, activity, and thermal stability of a copper-containing catalyst used for the

removal of oxygen from synthesis gas

Atroshchenko, V. I.; Slabun, I. A.; Gavrya, N. A.; AUTHOR (S):

Karavaev, M. M.; Lender, A. A.

Khar'k. Politekh. Inst., Kharkov, USSR CORPORATE SOURCE:

Tezisy Dokl. - Ukr. Resp. Konf. Fiz. Khim., 12th (1977) SOURCE:

Editor(s): Yatsimirskii, K. B. Izd. Naukova Dumka: Kiev, USSR.), 103-4.

CODEN: 42WKA4

DOCUMENT TYPE: Conference

LANGUAGE: Russian

A Cu/Al2O3 catalyst was developed for the removal of O from a H2 + COmixture for the synthesis of MeOH. The conditions were optimized for the impregnation of the Al203 carrier with Cu in a solution The catalyst was tested at 50 atmospheric and 210-230° for the purifn. of a

synthesis gas with an initial content of 0.3-0.33% 02.

The Cu/Al203 catalyst showed higher activity and thermal stability than the previously used com. catalyst NTK-2.

L10 ANSWER 7 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1980:131480 CAPLUS

DOCUMENT NUMBER:

92:131480

TITLE:

Production of ammonia synthesis gas

by purification and shift conversion of gas

produced from coal Partridge, Lincoln J.

CORPORATE SOURCE:

Modderfontein Fact., AECI Ltd., Johannesburg, 1645, S.

SOURCE:

AUTHOR(S):

Chemical Engineer (Rugby, United Kingdom) (1980), 353,

88-90, 94

CODEN: CMERA9; ISSN: 0302-0797

DOCUMENT TYPE:

Journal English LANGUAGE:

In the use of coal for manufacturing gases for NH3 synthesis, the deposition of S and S compds. in gas compressors and the Rectisol unit (mainly elemental S, Fe sulfide, and Roussin's salt) was decreased by decreasing the water rate to the HCN removal column so that some HCN could enter the H2S absorber to form NH4SCN which is dissolved in the MeOH. In the shift conversion unit the corrosion of C steel tubes in the recycle water heater and distribution trays in the saturator and desaturator was decreased by adding NH3 and limiting the maximum allowable liquid velocities. The disintegration of the shift conversion catalyst pellets, caused by contamination with SiO2, was prevented by replacing ceramic saddles used in packing the saturator and desaturator with stainless steel mini rings. The disintegration caused by thermal cycling during shutdown and startup was decreased by improving temperature control. Absorption of NO by N in the liquid-N wash cycle was decreased by reducing the NO with NH3 and by passing the raw gas from coal gasification through a Co molybdate catalyst to remove both O and NO. When the O was removed, S deposition in the Rectisol plant stopped.

L10 ANSWER 8 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1979:5837 CAPLUS

DOCUMENT NUMBER:

90:5837

TITLE:

Catalytic removal of unsaturated compounds and oxygen

from synthesis gas for acetylene production.

Communication 2

AUTHOR (S):

Furen, E. L.; Fingerova, M. S.

CORPORATE SOURCE:

Gos. Nauchno-Issled. Proektn. Inst. Azotn. Prom. Prod.

Org. Sint., Severodonetsk, USSR

SOURCE:

Kataliz i Katalizatory (1978), 16, 103-6

CODEN: KAKAAQ; ISSN: 0453-3585

DOCUMENT TYPE:

Journal

LANGUAGE:

Russian

C2H2 was removed from synthesis gas for C2H2 production by hydrogenation over 0.1% Pd/Al203 at 80-90°, 7 atmospheric and space velocity 10,000 h-1.

Removal of C2H4 and O2 required a temperature at 230-40° under these conditions.

L10 ANSWER 9 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1979:5836 CAPLUS

DOCUMENT NUMBER:

90:5836

TITLE:

Catalytic removal of unsaturated compounds and oxygen

from synthesis gas for acetylene production.

Communication 1 -

AUTHOR(S):

Furen, E. L.; Fingerova, M. S.

CORPORATE SOURCE:

Gos. Nauchno-Issled. Proektn. Inst. Azotn. Prom. Prod.

Org. Sint., Severodonetsk, USSR

SOURCE:

Kataliz i Katalizatory (1978), 16, 99-103

CODEN: KAKAAQ; ISSN: 0453-3585

DOCUMENT TYPE:

Journal

LANGUAGE:

Russian

C2H2, C2H4 and O2 were removed from synthesis gas for C2H2 production by hydrogenation at 100-300°, 1 atmospheric and space velocity 5000-40,000 h1

over 0.1 or 2% Pd/Al2O3.

L10 ANSWER 10 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1969:490695 CAPLUS

DOCUMENT NUMBER:

71:90695

TITLE:

Conversion of carbon monoxide and simultaneous removal

of nitrogen oxide and oxygen from the synthesized gas

with the aid of low temperature catalysts

AUTHOR(S):

Shishkov, Dimiter S.; Koicharova, M.; Ivanov, Diko;

Galunski, Z.; Dimov, G.; Gruev, K.; Grueva, D.

CORPORATE SOURCE:

Chem.-Technol. Inst., Sofia, Bulg.

SOURCE:

Allgemeine und Praktische Chemie (1969), 20(3), 68-70

CODEN: APKCAR; ISSN: 0002-595X

DOCUMENT TYPE:

Journal

LANGUAGE:

German

The composition of synthesis (for NH3) gas before conversion was: 88 H, $3.5\ N$, 5.4 CO, 2.5 CH4, 0.6% CO2, up to 5 mg./m.3 H2S, 0.5 ppm. N2O, and 1000 ppm. O. The low-temperature catalysts had Zn, Cu, and Cr as fundamental ingredients. Their sp. surface was from 30 to 60 m.2/g., and the pore radius was 150-300 A. The catalysts were protected against S compds. by a coating of desulfurated ZnO. Their reduction was carried out below 250° with a water free gaseous mixture The conversion showed equal concns. of CO with different low-temperature catalysts. The rate of flow at

low

temps., however, had a considerable influence on the amount of residual CO. The reduction power for NO and N was also good, and it was possible to have a single stage conversion. Solid or liquid fuels were usable, and the remaining CO (up to 0.3%) could be removed with liquid N, of which less was now consumed. The conversion caused a 5% increase of NH3 production.

L10 ANSWER 11 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1968:444972 CAPLUS

DOCUMENT NUMBER:

69:44972

TITLE:

Removing oxygen and carbonyl sulfide from gases

PATENT ASSIGNEE(S):

Shell Internationale Research Maatschappij N. V.

SOURCE: Neth. Appl., 10 pp. CODEN: NAXXAN

DOCUMENT TYPE:

LANGUAGE:

Patent Dutch

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. KTND DATE APPLICATION NO. DATE ---------------

NL 6615007

19680425

NL

19661024

FR 1541573 FR GB 1145032 GB US 3554689 19710000 US

Synthesis gas containing O and COS is treated at 70-120° successively AB with a hydrogenation catalyst composed of sulfided metals from Group VI and (or) VIII, such as sulfided CoMoO4 on Al2O3, which convert the O to H2O, and then with an Al2O3 catalyst (sp. surface >50 m.2/q.) in pH 9 alkali phosphate solution to convert COS to H2S and CO. By removing the O before the COS, 'the reaction can be performed at a temperature <150-350°, without deposition of S on the catalyst.

L10 ANSWER 12 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1963:8070 CAPLUS

DOCUMENT NUMBER:

58:8070

TITLE:

ORIGINAL REFERENCE NO.: 58:1276b-c

Removal of oxygen, carbon

INVENTOR(S):

monoxide, carbon dioxide and water from synthesis gas Delassus, Marcel; Lefrancois, Bernard; Vaniscotte,

Christian

PATENT ASSIGNEE(S):

Houilleres du Bassin-du-Nord et du Pas-de-Calais

SOURCE:

4 pp. Patent

DOCUMENT TYPE: LANGUAGE:

Unavailable

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. -----US 3055732 19620925 HS GB 917039 GB PRIORITY APPLN. INFO.: FR19590718

Synthesis gas mixts. are purified of O, CO, CO2, and H2O by treating the mixture with a solution of at least 0.2% by weight alkali metal amide in liquid NH3 at -70 to + 100° and 50-500 $\,$ kg./sq. cm. Thus, a N + 3H2 gas mixture intended for the synthesis of NH3 contains 17 p.p.m. 02, 12 p.p.m. CO and CO2, and 5 mg./cu. m. H2O. This gas, compressed to 500 kg./cu. m., is introduced at -20° at the base of a tubular reactor and dispersed by a fritted iron plate. The reactor contains 600 cc. 1% by weight KNH2 in NH3. After the passage of 50 cu.m. of gas at a rate of 25 cu. m./hr., the exit gas contains 1 p.p.m. O2, 1 p.p.m. CO + CO2, and 0.5 mg./cu. m. H2O.

L10 ANSWER 13 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

1956:75592 CAPLUS

DOCUMENT NUMBER:

50:75592

ORIGINAL REFERENCE NO.:

50:14207a-b

TITLE:

Purification of synthesis

gas. Removal of dust, carbon dioxide, and

sulfur compounds

AUTHOR (S):

Wainwright, H. W.; Kane, L. J.; Wilson, M. W.; Shale,

C. C.; Ratway, J.

CORPORATE SOURCE:

U.S. Bur. of Mines, Morgantown, West Va.

SOURCE:

Journal of Industrial and Engineering Chemistry

(Washington, D. C.) (1956), 48, 1123-33

CODEN: JIECAD; ISSN: 0095-9014

DOCUMENT TYPE:

Journal

LANGUAGE:

Unavailable

H2S, O, dust, CO2, and COS are the impurities present in raw synthesis gas produced at Morgantown, West Va., by reaction of coal with O and steam. Exptl. data have been given on the quantities of the impurities present, analytical methods suitable for determining low concns. of these impurities, and

processes for removing them from the raw gas. The selection of any one of several purification schemes described will depend on the composition of the gas, the gas pressure, comparative costs of the various steps, and other

fractors.

L10 ANSWER 14 OF 14 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER: 195

1954:62163 CAPLUS

DOCUMENT NUMBER:

48:62163 48:11012g-h

ORIGINAL REFERENCE NO.: TITLE:

High-pressure purification and regeneration in ammonia

synthesis

AUTHOR(S):

Jagannathan, R.

SOURCE:

Trans. Indian Inst. Chem. Engrs. (1953), Volume Date

1952-1953, 5, 109-16

DOCUMENT TYPE:

Journal

LANGUAGE:

Unavailable

AB cf. preceding abstract The removal of impurities, e.g. CO, CO2, and O, from the gas stream entering the reactor is accomplished by the use of cold ammoniacal Cu(I) formate solution Regeneration of spent solution is brought about by heating to drive off CO and CO2. Flow diagrams are given for both purification and regeneration stages.

WEST Search History

Hide Items Restore Clear Cancel

DATE: Monday, October 11, 2004

Hide?	Set Name	Query	Hit Count
	DB=PGPB, U	USPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=Y	YES; OP=ADJ
	L8	l6 not 17	33
	L7	l6 and liquid hydrocarbon\$1	21
	L6	remov\$3 near4 oxygen with synthesis gas	54
	L5	remov\$3 oxygen near3 synthesis gas	1
	L4	second syngas same less oxygen	3
	DB=PGPB, U	JSPT; THES=ASSIGNEE; PLUR=YES; OP=ADJ	
	L3	second syngas same less oxygen	2
	DB=PGPB, U	JSPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=Y	ES; OP=ADJ
	L2	second synthesis gas same less oxygen	0
	L1	second synthesis gas with less oxygen	0

END OF SEARCH HISTORY

WEST Search History

Hide Items Restore Clear Cancel

DATE: Monday, October 11, 2004

Hide?	Set Name	Query	Hit Count
	DB=PGPB,	USPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=1	YES; OP=ADJ
	L11	L10 and liquid hydrocarbon\$1	20
	L10	L9 and fischer tropsch	37
□ ′	L9	synthesis gas with free near2 oxygen	298
	L8	16 not 17	33
	. L7	l6 and liquid hydrocarbon\$1	21
	L6	remov\$3 near4 oxygen with synthesis gas	54
	L5	remov\$3 oxygen near3 synthesis gas	1
	L4	second syngas same less oxygen	3
	DB=PGPB, U	JSPT; THES=ASSIGNEE; PLUR=YES; OP=ADJ	
	L3	second syngas same less oxygen	2
	DB=PGPB,U	USPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=}	YES; OP=ADJ
	L2	second synthesis gas same less oxygen	0
	L1	second synthesis gas with less oxygen	0

END OF SEARCH HISTORY

WEST Search History

Hide Items Restore Clear Cancel

DATE: Monday, October 11, 2004

Hide?	<u>Set</u> Name	Query	<u>Hit</u> Count
	DB=PC	SPB,USPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=YES; OP=.	ADJ
	L13	L12 and (Fischer near1 tropsch or hydrocarbon synthesis or liquid hydrocarbons)	. 10
	L12	remov\$3 near2 oxygen near4 synthesis gas	16
	L11	L10 and liquid hydrocarbon\$1	20
	L10	L9 and fischer tropsch	37
	L9	synthesis gas with free near2 oxygen	298
	L8	16 not 17	33
Г	L7	16 and liquid hydrocarbon\$1	21
	L6-	remov\$3 near4 oxygen with synthesis gas	54
	L5	remov\$3 oxygen near3 synthesis gas	1
Π.,,	L4	second syngas same less oxygen	3
	DB=PG	PB,USPT; THES=ASSIGNEE; PLUR=YES; OP=ADJ	1 - A - 1 - 4
Ę	L3	second syngas same less oxygen	2
	DB = PG	PB,USPT,USOC,EPAB,JPAB,DWPI; THES=ASSIGNEE; PLUR=YES; OP=	ADJ
	L2	second synthesis gas same less oxygen	0
	L1	second synthesis gas with less oxygen	. 0

END OF SEARCH HISTORY

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                 resulting in a closer connection to BABS
                 IFIPAT/IFIUDB/IFICDB reloaded with new search and display
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         AUG 02
                 fields
                 CAplus and CA patent records enhanced with European and Japan
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                 Patent Office Classifications
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         AUG 27
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                 BIOTECHABS/BIOTECHDS: Two new display fields added for legal
NEWS
         AUG 27
                 status data from INPADOC
NEWS 9
         SEP 01
                 INPADOC: New family current-awareness alert (SDI) available
NEWS 10
         SEP 01
                 New pricing for the Save Answers for SciFinder Wizard within
                 STN Express with Discover!
                 New display format, HITSTR, available in WPIDS/WPINDEX/WPIX
NEWS 11
         SEP 01
                 STN Patent Forum to be held October 13, 2004, in Iselin, NJ
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         SEP 27
NEWS 14
         SEP 27
                 SWETSCAN will no longer be available on STN
NEWS EXPRESS
              JULY 30 CURRENT WINDOWS VERSION IS V7.01, CURRENT
              MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP),
              AND CURRENT DISCOVER FILE IS DATED 11 AUGUST 2004
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FILE COVERS 1907 - 11 Oct 2004 VOL 141 ISS 16 FILE LAST UPDATED: 10 Oct 2004 (20041010/ED)

> 310822 HYDROCARBON 310348 HYDROCARBONS

This file contains CAS Registry Numbers for easy and accurate substance identification.

```
=> s remov? (2a) oxygen (3a) synthesis gas
       1116755 REMOV?
        651306 OXYGEN
          6358 OXYGENS
        655739 OXYGEN
                 (OXYGEN OR OXYGENS)
       1144312 SYNTHESIS
             3 SYNTHESISES
         62627 SYNTHESES
       1179764 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382072 GAS
        475804 GASES
       1552732 GAS
                  (GAS OR GASES)
         14907 SYNTHESIS GAS
                  (SYNTHESIS (W) GAS)
            17 REMOV? (2A) OXYGEN (3A) SYNTHESIS GAS
L1
=> s 11 and (hydrocarbon synthesis or produc? (1a) hydrocarbon or fischer tropsch
or liquid hydrocarbon?)
        310822 HYDROCARBON
        310348 HYDROCARBONS
        478120 HYDROCARBON
                  (HYDROCARBON OR HYDROCARBONS)
       1144312 SYNTHESIS
             3 SYNTHESISES
         62627 SYNTHESES
       1179764 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
          1950 HYDROCARBON SYNTHESIS
                  (HYDROCARBON (W) SYNTHESIS)
       3911872 PRODUC?
        833264 PRODN
           528 PRODNS
        833444 PRODN
                  (PRODN OR PRODNS)
       4319271 PRODUC?
                  (PRODUC? OR PRODN)
```

```
10758 PRODUC? (1A) HYDROCARBON
        21999 FISCHER
           15 FISCHERS
        22011 FISCHER
                (FISCHER OR FISCHERS)
         7127 TROPSCH
         7033 FISCHER TROPSCH
                (FISCHER (W) TROPSCH)
       662142 LIOUID
       120553 LIOUIDS
       753384 LIQUID
                (LIQUID OR LIQUIDS)
       915802 LIO
        87406 LIOS
       949755 LIO
                (LIQ OR LIQS)
      1321693 LIOUID
                (LIOUID OR LIO)
       479998 HYDROCARBON?
        10087 LIOUID HYDROCARBON?
                (LIQUID (W) HYDROCARBON?)
            1 L1 AND (HYDROCARBON SYNTHESIS OR PRODUC? (1A) HYDROCARBON OR
L2.
              FISCHER TROPSCH OR LIQUID HYDROCARBON?)
=> d 12 ibib ab
    ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN
ACCESSION NUMBER: 2003:633289 CAPLUS
DOCUMENT NUMBER:
                       139:152079
                        Selective removal of oxygen from syngas in production
TITLE:
                        of liquid hydrocarbons
                        Wang, Daxiang; Wright, Harold A.; Ortego, Beatrice C.;
INVENTOR(S):
                        Trinh, Sinh H.; Espinoza, Rafael L.
                        Conoco Inc., USA; Conocophillips Co.
PATENT ASSIGNEE(S):
                        U.S. Pat. Appl. Publ., 27 pp.
SOURCE:
                        CODEN: USXXCO
DOCUMENT TYPE:
                        Patent
                        English
LANGUAGE:
FAMILY ACC. NUM. COUNT:
PATENT INFORMATION:
                        KIND DATE APPLICATION NO.
                                                                DATE
    PATENT NO.
                             _____
                                          ______
     -----
                        _ _ _ _
                                                                 _____
                               20030814 US 2002-219108
    US 2003153632
                        A1
                                                                 20020815
                        B2
                               20040608
    US 6747066
                       A1
                               20041007
                                          US 2004-822528
                                                                 20040412
     US 2004198845
                                          US 2002-353774P
                                                             P 20020131
PRIORITY APPLN. INFO.:
                                                           P 20020131
                                          US 2002-353822P
                                          US 2002-219108
                                                             A3 20020815
    The present invention is an improvement in the preparation of liq.
AB
    hydrocarbons from natural gas/methane, O and/or steam. In
    particular, the present invention relates to processes for the production of
    synthesis gas, reducing the O concentration from the synthesis gas, and the
    production of liq. hydrocarbons using the O reduced
     synthesis gas as a feedstock. More particularly, the present invention
     described herein identifies catalyst compns., apparatus and methods of using
     such catalysts and apparatus for preparing liq. hydrocarbons
     via O reduced synthesis gas all in accordance with the present invention.
REFERENCE COUNT:
                        37
                              THERE ARE 37 CITED REFERENCES AVAILABLE FOR THIS
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478120 HYDROCARBON

(HYDROCARBON OR HYDROCARBONS)

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                 fields
                 CAplus and CA patent records enhanced with European and Japan
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      7
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                 BIOTECHABS/BIOTECHDS: Two new display fields added for legal
NEWS
         AUG 27
                 status data from INPADOC
                 INPADOC: New family current-awareness alert (SDI) available
NEWS 9
         SEP 01
                 New pricing for the Save Answers for SciFinder Wizard within
         SEP 01
NEWS 10
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                 New display format, HITSTR, available in WPIDS/WPINDEX/WPIX
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                 STN Patent Forum to be held October 13, 2004, in Iselin, NJ
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FILE COVERS 1907 - 13 Oct 2004 VOL 141 ISS 16 FILE LAST UPDATED: 12 Oct 2004 (20041012/ED)

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```
=> s separat? oxygen (4a) (syngas or synthesis gas)
        310801 SEPARAT?
        259470 SEP
         12504 SEPS
        270806 SEP
                  (SEP OR SEPS)
        431317 SEPD
             3 SEPDS
        431320 SEPD
                  (SEPD OR SEPDS)
         85407 SEPG
             1 SEPGS
         85408 SEPG
                  (SEPG OR SEPGS)
        531929 SEPN
         34363 SEPNS
        549268 SEPN
                  (SEPN OR SEPNS)
       1295005 SEPARAT?
                  (SEPARAT? OR SEP OR SEPD OR SEPG OR SEPN)
        651629 OXYGEN
          6364 OXYGENS
        656066 OXYGEN
                  (OXYGEN OR OXYGENS)
           480 SEPARAT? OXYGEN
                  (SEPARAT? (W) OXYGEN)
          3281 SYNGAS
            13 SYNGASES
          3286 SYNGAS
                  (SYNGAS OR SYNGASES)
       1144729 SYNTHESIS
             3 SYNTHESISES
         62634 SYNTHESES
       1180182 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382415 GAS
        475959 GASES
       1553122 GAS
                  (GAS OR GASES)
```

14913 SYNTHESIS GAS

(SYNTHESIS (W) GAS)

=> d 11

```
L1 ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN
```

AN 1993:411909 CAPLUS

DN 119:11909

TI Manufacture of synthesis gas

IN Uchijima, Toshio; Kunimori, Kimio; Nakamura, Junji

PA Mitsubishi Kasei Corp., Japan

SO Jpn. Kokai Tokkyo Koho, 5 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

FAN.CNT 1

PATENT NO.		KIND	DATE	APPLICATION NO.	DATE	
					,	
ΡI	JP 04367501	A2	19921218	JP 1991-168806	19910613	
PRAT	JP 1991-168806		19910613			

=> d 11 ibib ab

L1 ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN .

ACCESSION NUMBER:

1993:411909 CAPLUS

DOCUMENT NUMBER:

119:11909

TITLE:

Manufacture of synthesis gas

INVENTOR(S):

Uchijima, Toshio; Kunimori, Kimio; Nakamura, Junji

PATENT ASSIGNEE(S):

Mitsubishi Kasei Corp., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 5 pp.

CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

	PATENT NO.	KIND	DATE	APPLICATION	NO.	DATE
	JP 04367501	A2	19921218	JP 1991-1688	06	19910613
PŔ	TORITY APPLN. INFO.:	:		JP 1991-1688	0.0	19910613
ΑE	A method for manu	ıfacture (of synthesis	gas comprises	contacting	an O-containing
ga	ıs					0.

(e.g., 10% 02/90% He) with a solid O-activating agent (e.g., 5 weight% $\rm Rh/SiO2$) and contacting the agent with a methane-containing gas (e.g., 2% $\rm CH4/98\%$ He) to obtain a synthesis gas by partial oxidation. The contacting steps can be repeatedly applied. The method improves CH4 conversion with high CO selectivity at low-temperature reaction conditions.

=> d his

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FILE 'CAPLUS' ENTERED AT 13:33:19 ON 13 OCT 2004
L1 1 S SEPARAT? OXYGEN (4A) (SYNGAS OR SYNTHESIS GAS)

=> s remov? oxygen (3a) (syngas or synthesis gas)

1117013 REMOV?

651629 OXYGEN

6364 OXYGENS

656066 OXYGEN

(OXYGEN OR OXYGENS)

624 REMOV? OXYGEN

(REMOV? (W) OXYGEN)

```
3281 SYNGAS
            13 SYNGASES
          3286 SYNGAS
                 (SYNGAS OR SYNGASES)
       1144729 SYNTHESIS
             3 SYNTHESISES
         62634 SYNTHESES
       1180182 SYNTHESIS
                 (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382415 GAS
        475959 GASES
       1553122 GAS
                  (GAS OR GASES)
         14913 SYNTHESIS GAS
                  (SYNTHESIS (W) GAS)
             1 REMOV? OXYGEN (3A) (SYNGAS OR SYNTHESIS GAS)
L2
=> s purif? (2a) synthesis gas
        747385 PURIF?
       1144729 SYNTHESIS
             3 SYNTHESISES
         62634 SYNTHESES
       1180182 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382415 GAS
        475959 GASES
       1553122 GAS
                  (GAS OR GASES)
         14913 SYNTHESIS GAS
                  (SYNTHESIS(W)GAS)
           447 PURIF? (2A) SYNTHESIS GAS
L3
=> s 13 and partial oxid?
        350805 PARTIAL
           928 PARTIALS
        351370 PARTIAL
                  (PARTIAL OR PARTIALS)
       2652455 OXID?
          9765 PARTIAL OXID?
                  (PARTIAL (W) OXID?)
             29 L3 AND PARTIAL OXID?
L4
=> s 14 and (remov? (1a) oxygen or separat? (1a) oxygen)
       1117013 REMOV?
        651629 OXYGEN
           6364 OXYGENS
         656066 OXYGEN
                  (OXYGEN OR OXYGENS)
          7956 REMOV? (1A) OXYGEN
         310801 SEPARAT?
         259470 SEP
         12504 SEPS
         270806 SEP
                  (SEP OR SEPS)
         431317 SEPD
              3 SEPDS
         431320 SEPD
                  (SEPD OR SEPDS)
          85407 SEPG
              1 SEPGS
          85408 SEPG
                  (SEPG OR SEPGS)
         531929 SEPN
          34363 SEPNS
```

```
1295005 SEPARAT?
                  (SEPARAT? OR SEP OR SEPD OR SEPG OR SEPN)
        651629 OXYGEN
          6364 OXYGENS
        656066 OXYGEN
                  (OXYGEN OR OXYGENS)
          3962 SEPARAT? (1A) OXYGEN
             1 L4 AND (REMOV? (1A) OXYGEN OR SEPARAT? (1A) OXYGEN)
L_{5}
=> d 15
     ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN
L5
     1993:411738 CAPLUS
ΑN
     119:11738
DN
     Lowering the content of iron and nickel carbonyls in generator gas by
ΤI
     increasing the temperature in the reactor for hydrolysis of carbonyl
     Loukota, Jiri; Kubicka, Rudolf
ΑIJ
     Chem. Zavody, Litvinov, Czech.
CS
     Chemicky Prumysl (1993), 43(2), 43-5
     CODEN: CHPUA4; ISSN: 0009-2789
DT
     Journal
LA
     Czech
=> d 15 ibib ab
     ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN
                          1993:411738 CAPLUS
ACCESSION NUMBER:
DOCUMENT NUMBER:
                          119:11738
                          Lowering the content of iron and nickel carbonyls in
TITLE:
                          generator gas by increasing the temperature in the
                          reactor for hydrolysis of carbonyl sulfide
                          Loukota, Jiri; Kubicka, Rudolf
AUTHOR(S):
                          Chem. Zavody, Litvinov, Czech.
CORPORATE SOURCE:
                          Chemicky Prumysl (1993), 43(2), 43-5
SOURCE:
                          CODEN: CHPUA4; ISSN: 0009-2789
DOCUMENT TYPE:
                          Journal
                          Czech
LANGUAGE:
     Removal of trace amts. of Fe(CO)5 and Ni(CO)4 from synthetic gas, produced
     by partial oxidn. of petroleum refining residues and
     used mainly for H manufacture, was investigated. After desulfurization, the synthesis gas is saturated with steam and passed through a reactor filled with
     a Co-Mo/Al203 catalyst and a reactor filled with AC203 to remove residual
     O, hydrolyze COS, and decompose Fe(CO)5 and Ni(CO)4. When temperature in the
     hydrolysis step was increased from 150 to 200°, removal of Fe(CO)5
     was increased by 85% but removal of Ni(CO)4 was increased only by 25%.
     However, amount of deposits in the downstream high-temperature conversion
     equipment was decreased by .apprx.70%.
=> d his
      (FILE 'HOME' ENTERED AT 13:33:10 ON 13 OCT 2004)
     FILE 'CAPLUS' ENTERED AT 13:33:19 ON 13 OCT 2004
L1
               1 S SEPARAT? OXYGEN (4A) (SYNGAS OR SYNTHESIS GAS)
               1 S REMOV? OXYGEN (3A) (SYNGAS OR SYNTHESIS GAS)
L2
             447 S PURIF? (2A) SYNTHESIS GAS
L3
L4
              29 S L3 AND PARTIAL OXID?
               1 S L4 AND (REMOV? (1A) OXYGEN OR SEPARAT? (1A) OXYGEN)
L5
```

549268 SEPN

(SEPN OR SEPNS)

```
=> s purif? (1a) (syngas or synthesis gas)
        747385 PURIF?
          3281 SYNGAS
            13 SYNGASES
          3286 SYNGAS
                  (SYNGAS OR SYNGASES)
       1144729 SYNTHESIS
             3 SYNTHESISES
         62634 SYNTHESES
       1180182 SYNTHESIS
                  (SYNTHESIS OR SYNTHESISES OR SYNTHESES)
       1382415 GAS
        475959 GASES
       1553122, GAS
                  (GAS OR GASES)
         14913 SYNTHESIS GAS
                  (SYNTHESIS (W) GAS)
L6
           426 PURIF? (1A) (SYNGAS OR SYNTHESIS GAS)
=> s 16 and remov? (oxygen or separat? oxygen)
MISSING OPERATOR 'REMOV? (OXYGEN'
The search profile that was entered contains terms or
nested terms that are not separated by a logical operator.
=> s 16 and (remov? oxygen or separat? oxygen)
       1117013 REMOV?
        651629 OXYGEN
          6364 OXYGENS
        656066 OXYGEN
                  (OXYGEN OR OXYGENS)
           624 REMOV? OXYGEN
                  (REMOV? (W) OXYGEN)
        310801 SEPARAT?
        259470 SEP
         12504 SEPS
        270806 SEP
                  (SEP OR SEPS)
        431317 SEPD
             3 SEPDS
        431320 SEPD
                  (SEPD OR SEPDS)
         85407 SEPG
             1 SEPGS
         85408 SEPG
                  (SEPG OR SEPGS)
        531929 SEPN
         34363 SEPNS
        549268 SEPN
                  (SEPN OR SEPNS)
       1295005 SEPARAT?
                  (SEPARAT? OR SEP OR SEPD OR SEPG OR SEPN)
        651629 OXYGEN
          6364 OXYGENS
        656066 OXYGEN
                  (OXYGEN OR OXYGENS)
           480 SEPARAT? OXYGEN
                  (SEPARAT? (W) OXYGEN)
L7
              1 L6 AND (REMOV? OXYGEN OR SEPARAT? OXYGEN)
=> d 17
     ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN
T<sub>1</sub>7
AN
     1968:444972 CAPLUS
DN
     69:44972
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Removing oxygen and carbonyl sulfide from gases Shell Internationale Research Maatschappij N. V. TIPANeth. Appl., 10 pp. CODEN: NAXXAN SO

DTPatent Dutch LA FAN.CNT 1

r Am.	PATENT NO.		NO. KIND DATE APPLICATION NO.			
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ΡI	NL 6615007		19680425	NL	19661024	
	FR 1541573			FR "		
	GB 1145032			GB		
	US 3554689		19710000	US		